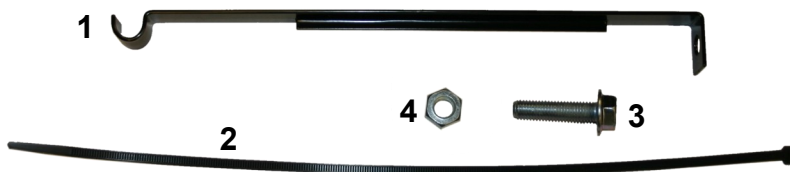


Mounting Instructions for JD Units

With liquid application tube on front of shank

Parts List

1. XP Stiffener Bracket
2. Zip-Tie
3. Bolt, M10-1.5 x 40
4. Nut, M10-1.5



Step 1

Remove gauge wheels and disk openers as directed in:
"UNIVERSAL BRACKET MOUNTING INSTRUCTIONS."

Step 2

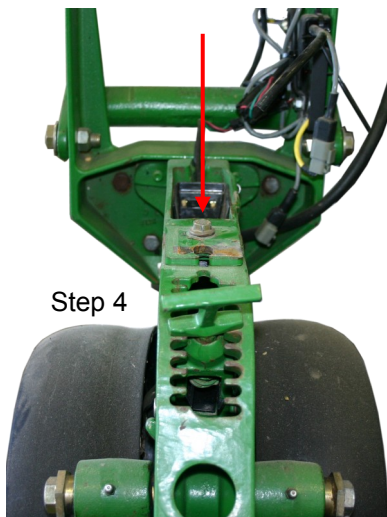
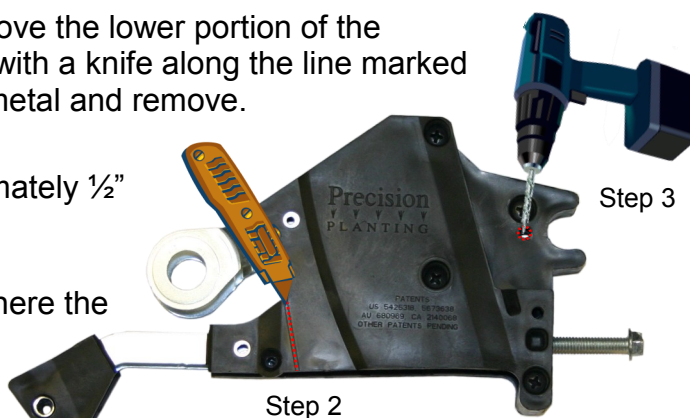
Before mounting universal bracket, remove the lower portion of the bracket below the large ring by scoring with a knife along the line marked on the plastic. After scoring, bend the metal and remove.

Step 3

Drill a 7/32" hole in the bracket approximately 1/2" in from the round notch on the bracket.

Step 4

Remove the M10 bolt on the row unit where the seed box locks on the planter unit.



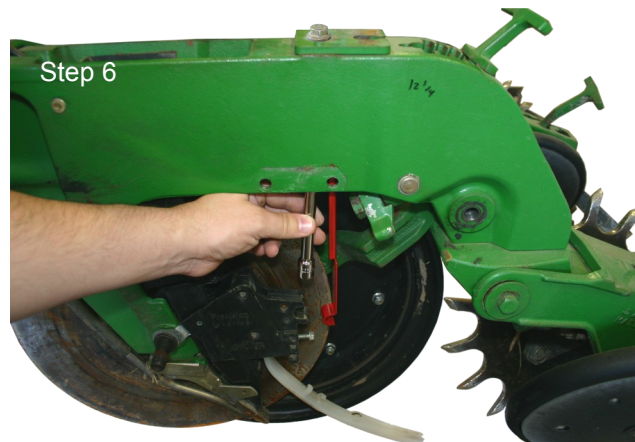
Step 5

Replace that bolt with the 40mm bolt provided in the package, and tighten firmly.

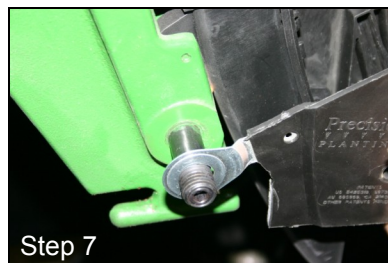


Step 6

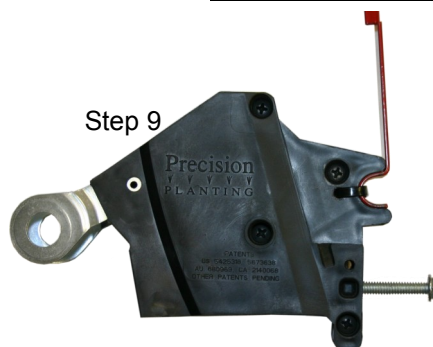
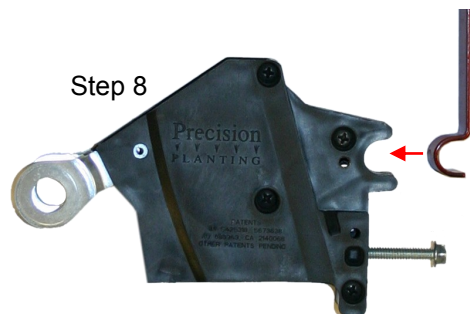
Attach the XP Rear Mount Stiffening bracket provided by placing it up through the bottom of the row unit and onto the thread of the M10 bolt. Use a 15mm socket and short extension to install the nut from bottom up. Do not tighten the nut completely.



Step 7 Attach the 2 halves of the firmer bracket on the shafts that hold the disk openers (see “UNIVERSAL BRACKET MOUNTING INSTRUCTIONS.”). Fasten the bracket together with 4 screws and tighten firmly.

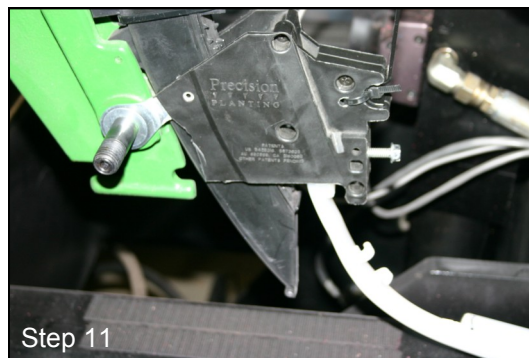


Step 8 Place the lower end of the XP Rear Mount Stiffening bracket inside the rounded notch.

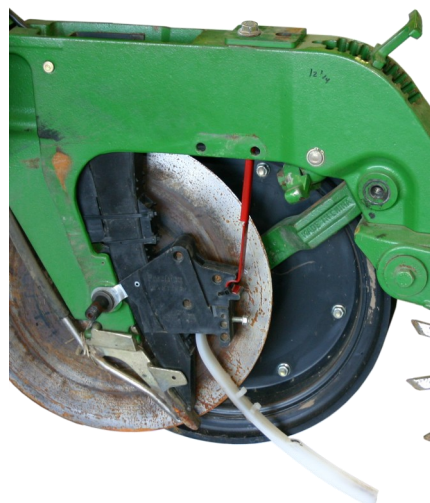


Step 9 Next, run the zip tie provided through the 7/32” hole in the Universal bracket and route the zip tie around the metal stiffener bracket. Position the zip tie so the knot is toward the back and inside of the stiffener bracket. Cut off excess length of Ziptie.

Step 10 Tighten the upper nut firmly with the 15mm socket and extension.



Step 11 Install the firmer tail and set tension screw according to “adjusting firmer tension” on “UNIVERSAL BRACKET MOUNTING INSTRUCTIONS.”



Questions? Contact SI Distributing at 800-368-7773.



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Additional Instructions for XP

For model year 2010 & newer XP row units

- Take the plastic cover off by using a screwdriver, start at the front of the cover and work your way back, loosening the plastic cover. Remove cover.
- There is a dimple in the top of the plastic cover. This is located on top of the push-in plastic shank that is on the plastic cover. The shank goes into the threaded hole on the unit where the bolt did thread into on the older units.
- Drill the plastic cover out with a 7/16" drill bit; this will eliminate the plastic push in shank.
- Thread the bolt into the unit and tighten.
- Re-snap the plastic cover onto the unit as this is used for spacing for the meter and unit.
- Finish installing as per the instructions for the standard stiffening bracket.