

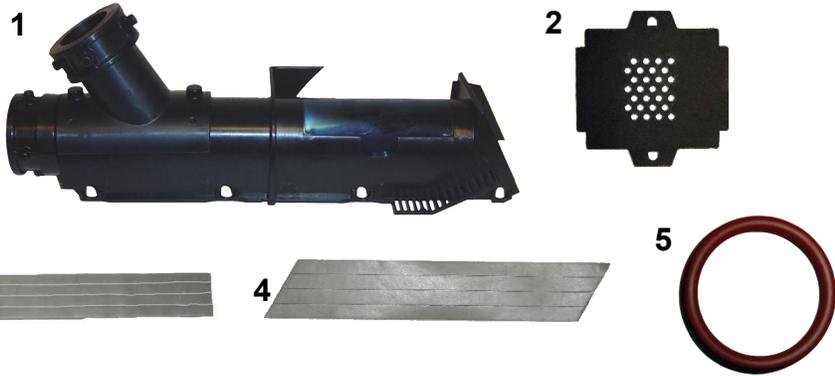
Installation Instructions for Y-Tube

The Pro-Series Y-Tube is designed for Deere Bauer planters running eSet with more than 32 rows.

You will need one per row for each row over 32. For example, if you have 36 rows you will need 4 Y-Tubes. If you have 48 rows you will need 16 Y-Tubes.

Parts List

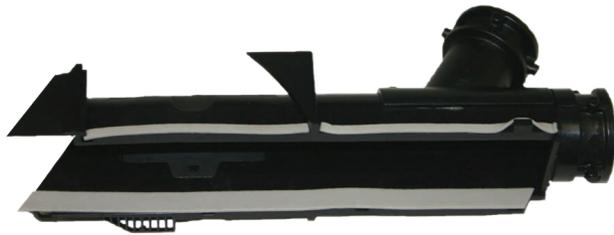
- 1. Y-Tube
- 2. Replacement D-Tube Screen (secondary row)
- 3. Foam Gaskets
- 4. Foam Gaskets
- 5. Rubber O-ring Seal



Step 1

Attach two of the long, thin strips of foam gasket to the outside of the Y-Tube and one strip of wider foam gasket to the inside.

To attach the foam gasket on the front portion of the Y-Tube, you will have to stretch the strip over the locating tab to reach the end.



Step 2

Attach one of the short foam gasket pieces on the hopper as shown (below).

Step 3

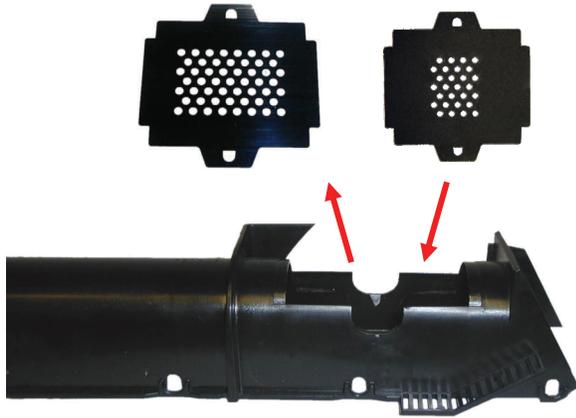
Attach the Y-Tube to the hopper using the 1/2" x #10 pan head screws. (from original kit)



Questions? Check the website: www.precisionplanting.com or call us at 309-925-5050.



Installation Instructions for Y-Tube (continued)



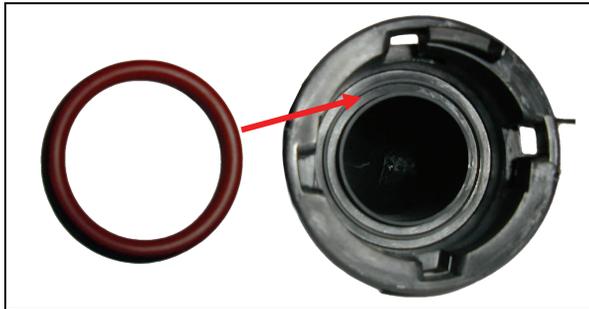
SECONDARY ROW UNIT



Step 4 Remove the screen from the D-Tube in the secondary row and replace it with the new DB screen.

Step 5 Attach the meter back onto the row unit.

Step 6 Remove the existing O-ring from the CCS supply hose and replace it with the new O-ring supplied with the Y-tube kit. The new O-ring will provide a tighter seal to minimize air loss on the Y-tube.



Step 7 Attach the CCS hose to the bottom connector of the Y-Tube.

Step 8 Attach a joining hose to the top connector of the Y-Tube and attach the other end to the D-Tube of the secondary row.

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